

Procedural Review Voting Sheet

Editorial Change(s) to a published Standard or Safety Guideline (Independently from a Letter Ballot)

REGION/LOCALE: **North America**
GLOBAL TECHNICAL COMMITTEE: **Physical Interfaces & Carriers**
EVENT: **NA Fall Standards Meetings**
DATE OF MEETING: **11/06/2019**
PLACE OF MEETING: **SEMI HQ/Milpitas,CA/USA**
TC CHAPTER CO-CHAIRS: **Matt Fuller/Entegris, Melvin Jung/Intel**
SEMI STANDARDS STAFF: **Laura Nguyen**

A&R Voter: **Name/Company**
Date: **MM/DD/YYYY**

I. Document Title

Document Title

SEMI E177-0919, Specification for Transmission Electron Microscope (TEM) Lamella Carriers Used in Electron Microscopy Workflows

II. Type 1 Editorial Change

Editorial changes that meet the requirements of the Regulations (see *Regulations ¶¶ 8.9.4 & 8.9.5*) are approved by a simple majority vote in a regularly scheduled meeting of the TC Chapter. [See PM 2.11.4]

Original section/paragraph number and at least one full sentence are required in “FROM” and “TO” fields.

III. Type 2 Editorial Change

Editorial changes that meet the requirements of the Regulations (see *Regulations ¶¶ 8.9.4 & 8.9.5*) are approved by a simple majority vote in a regularly scheduled meeting of the TC Chapter. [See PM 2.11.4]

Original section/paragraph number and at least one full sentence are required in “FROM” and “TO” fields.

FROM: Section/Paragraph 7

- 2-2.16 Shape of Pins
- 2-4.1 Material(s)
- 2-5.1 Material of Film
- 2-5.2 Thickness of Film
- 2-5.4 Total Number of Defective Sites in Zones A, B, and C
- 2-5.5 Missing Film Area
- 2-5.6 Surface Roughness
- 2-6.1 Particulate Contamination
- 2-6.2 Surface Roughness
- 2-7.4 Face for the ID Mark
- 2-7.6 Side Length of Square Dot
- 2-7.7 Depth of Dot
- 2-7.8 Marking Quality
- 2-7.9 Content of ID Mark

TO: Section/Paragraph 7

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- [2-2.16 Shape of Pins](#)
- [2-3.1 Center Fiducial](#)
- 2-4.1 Material(s)
- 2-5.1 Material of Film
- 2-5.2 Thickness of Film
- 2-5.4 Total Number of Defective Sites in Zones A, B, and C
- 2-5.5 Missing Film Area
- [2-5.6 Surface Roughness](#)
- [2-5.7 Number of Holes per Site](#)
- [2-5.8 Position of Holes on Site](#)
- [2-5.9 Diameter of Holes](#)
- 2-6.1 Particulate Contamination
- 2-6.2 Surface Roughness
- 2-7.43 Face for the ID Mark
- 2-7.65 Side Length of Square Dot
- 2-7.76 Depth of Dot
- 2-7.87 Marking Quality
- 2-7.98 Content of ID Mark

Justification: (If necessary)

Bullet list in section 7 does not match Table 1, part 2 – editorial change for consistency

FROM: Section/Paragraph Table 1, Part 2

Part 2 Lamella Carrier

<i>ITEM</i>	<i>SPECIFICATION</i>
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2-1. General Characteristics

♦	2-1.1	Manufacturing Method	<input type="checkbox"/> Method A? <input type="checkbox"/> Method B? <input type="checkbox"/> Method C? <input type="checkbox"/> Other (specify): _____
♦	2-1.2	Form Factor	<input type="checkbox"/> Circle, <input type="checkbox"/> Half-Moon

2-2. Dimensional Characteristics

	2-2.1	Outer Diameter	3.025 ± 0.025 mm	b ₁
	2-2.2	Rim Width	0.525 ± 0.025 mm	b ₁
	2-2.3	Rim Open Sector Angle#2	±82.5° with respect to the positive x-axis with a tolerance -0°/+1°	b ₁
	2-2.4	Active Area Diameter	1.8 +0/-0.1 mm	b ₁
♦	2-2.5	Thickness	(specify): Target [] ± 10%	b ₁
	2-2.6	Warp	≤100 μm	b ₁
♦	2-2.7	Edge Profile	(specify): _____	
	2-2.8	Edge Exclusion Zone Width	100 μm ± 10 μm	b ₁
♦	2-2.9	Grid Bars Width#1	(specify): Target [] ± Tolerance [] μm	b ₁
♦	2-2.10	Grid Opening Width#1	(specify): Target [] ± Tolerance [] μm	b ₁

2-6. Surface Preparation#2

	2-6.1	Particulate Contamination	(specify): ≤ [] Particles	t
	2-6.2	Surface Roughness	(specify): Target [] ± Tolerance [] nm rms	t

2-7. ID Marking

	2-7.1	Type	Two-dimensional square DMC	
	2-7.3	Position	Distance from Chord: 25 μm	t
♦	2-7.4	Face for ID Mark	(specify): Front Face [], Rear Face []	
	2-7.5	Dimensions of ID Mark Field	Width = 680 μm Height = 680 μm	t
♦	2-7.6	Side Length of Square Dot#3, #4	Target [] ± Tolerance [] μm	t
♦	2-7.7	Dot Depth#3, #4	Target [] ± Tolerance [] μm	t
♦	2-7.8	Marking Quality#4	Better than grade C according to ISO/IEC 29158	I
♦	2-7.9	Content of ID Mark	(specify according to ISO/IEC 16022, ECC200): _____	

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TO: Section/Paragraph Table 1, Part 2

Part 2 Lamella Carrier

ITEM		SPECIFICATION	
2-1. General Characteristics			
♦	2-1.1	Manufacturing Method	<input type="checkbox"/> Method A? <input type="checkbox"/> Method B? <input type="checkbox"/> Method C? <input type="checkbox"/> Other (specify): _____
♦	2-1.2	Form Factor	<input type="checkbox"/> Circle, <input type="checkbox"/> Half-Moon
2-2. Dimensional Characteristics			
	2-2.1	Outer Diameter	3.025 ± 0.025 mm
	2-2.2	Rim Width	0.525 ± 0.025 mm
	2-2.3	Rim Open Sector Angle#2	±82.5° with respect to the positive x-axis with a tolerance -0°/+1°
	2-2.4	Active Area Diameter	1.8 +0/-0.1 mm
♦	2-2.5	Thickness	(specify): Target [] ± 10%
	2-2.6	Warp	≤100 μm
♦	2-2.7	Edge Profile	(specify): _____
	2-2.8	Edge Exclusion Zone Width	100 μm ± 10 μm
♦	2-2.9	Grid Bars Width#1	(specify): Target [] ± Tolerance [] μm
♦	2-2.10	Grid Opening Width#1	(specify): Target [] ± Tolerance [] μm

2-6. Surface Preparation#2

♦	2-6.1	Particulate Contamination	(specify): ≤ [] Particles
♦	2-6.2	Surface Roughness	(specify): Target [] ± Tolerance [] nm rms

2-7. ID Marking

	2-7.1	Type	Two-dimensional square DMC
	2-7.32	Position	Distance from Chord: 25 μm
♦	2-7.43	Face for ID Mark	(specify): Front Face [], Rear Face []
	2-7.54	Dimensions of ID Mark Field	Width = 680 μm Height = 680 μm
♦	2-7.65	Side Length of Square Dot#3, #4	Target [] ± Tolerance [] μm
♦	2-7.76	Dot Depth#3, #4	Target [] ± Tolerance [] μm
♦	2-7.87	Marking Quality#4	Better than grade C according to ISO/IEC 29158
♦	2-7.98	Content of ID Mark	(specify according to ISO/IEC 16022, ECC200): _____

Justification: (if necessary)

Table does not match bullet list in Section 7 – editorial change for consistency

FROM: Section/Paragraph Table 2

Table 2 List of the Labels Used in Alphabetical Order

<i>Label</i>	<i>Meaning</i>	<i>Line Number in Table 1</i>
<i>ad</i>	Active Area Diameter	2-2.4
β	Rim Open Sector Angle	2-2.3
<i>cd</i>	Chord Distance	2-2.11
<i>ez</i>	Edge Exclusion Zone Width	2-2.8
<i>fd</i>	Distance of the Center of the Left and Right Fiducials from the <i>x</i> -Axis of the Coordinate System	
<i>ld</i>	Diameter of Left Fiducial	2-3.2

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<i>Label</i>	<i>Meaning</i>	<i>Line Number in Table 1</i>
<i>lf</i>	Distance of the Center of the Left Fiducial from the <i>y</i> -Axis of the Coordinate System	2-3.2
<i>my</i>	Distance of the top of the ID Mark Field from the Chord	2-7.3
<i>mh</i>	Height of the ID Mark Field	2-7.5
<i>mw</i>	Width of the ID Mark Field	2-7.5
<i>o</i>	Grid Opening Width	2-2.10
<i>od</i>	Outer Diameter	2-2.1
<i>pd</i>	Distance of Pin from <i>y</i> -axis	2-2.13
<i>ph</i>	Height of Pin	2-2.15
<i>pw</i>	Width of Pin	2-2.14
<i>rd</i>	Side Length of Right Fiducial	2-3.3
<i>rf</i>	Distance of the Center of the Right Fiducial from the <i>y</i> -Axis of the Coordinate System	2-3.3

TO: Section/Paragraph [Table 2](#)

Table 2 List of the Labels Used in Alphabetical Order

<i>Label</i>	<i>Meaning</i>	<i>Line Number in Table 1</i>
<i>ad</i>	Active Area Diameter	2-2.4
β	Rim Open Sector Angle	2-2.3
<i>cd</i>	Chord Distance	2-2.11
<i>ez</i>	Edge Exclusion Zone Width	2-2.8
<i>fd</i>	Distance of the C center of the Left Fiducial and the baseline of the Right Fiducials from the x-Axis of the Coordinate System	2-3.3
<i>ld</i>	Diameter of Left Fiducial	2-3.2

<i>Label</i>	<i>Meaning</i>	<i>Line Number in Table 1</i>
<i>lf</i>	Distance of the C center of the Left Fiducial from the y-Axis of the Coordinate System	2-3.2
<i>my</i>	Distance of the top of the ID Mark Field from the Chord	2-7.32
<i>mh</i>	Height of the ID Mark Field	2-7.54
<i>mw</i>	Width of the ID Mark Field	2-7.54
<i>o</i>	Grid Opening Width	2-2.10
<i>od</i>	Outer Diameter	2-2.1
<i>pd</i>	Distance of Pins from y-axis	2-2.13
<i>ph</i>	Height of Pins	2-2.15
<i>pw</i>	Width of Pins	2-2.14
<i>rd</i>	Side Length of Right Fiducial	2-3.3
<i>rf</i>	Distance of the C center of the baseline of the Right Fiducial from the y-Axis of the Coordinate System	2-3.3
<i>rw</i>	Rim Width	2-2.2
<i>tc</i>	Thickness	2-2.5
<i>W</i>	Warp	2-2.6
<i>w</i>	Grid Bar Width	2-2.9

Justification: (If necessary)

FROM: Section/Paragraph 8.1.2.8.3	
8.1.2.8.3 <i>Right Edge Fiducial</i> — The fiducial shall be a triangular opening with side lengths $r_{d} = 250 \mu\text{m} \pm 20 \mu\text{m}$ and its base center on the x -axis. The coordinates of the base line center shall be $x = 1.25 \text{ mm}$, $y = -0.150 \text{ mm}$ with tolerances of $\pm 0.01 \text{ mm}$ in x - and y -directions, so that its distance $r_{f} = 1.25 \text{ mm} \pm 0.01 \text{ mm}$ from the y -axis and $f_{d} = 0.150 \text{ mm} \pm 0.01 \text{ mm}$ from the x -axis of the coordinate system. The tip of the triangle shall be pointing towards the negative y -axis. The corners of the triangle shall be rounded with a radius $r_{r} \leq 30 \mu\text{m}$, see Figure 2.	
4	TO: Section/Paragraph 8.1.2.8.3
8.1.2.8.3 <i>Right Edge Fiducial</i> — The fiducial shall be a triangular opening with side lengths $r_{d} = 250 \mu\text{m} \pm 20 \mu\text{m}$ and its base <u>line</u> center on the x -axis. The coordinates of the base line center shall be $x = 1.25 \text{ mm}$, $y = -0.150 \text{ mm}$ with tolerances of $\pm 0.01 \text{ mm}$ in x - and y -directions, so that its distance $r_{f} = 1.25 \text{ mm} \pm 0.01 \text{ mm}$ from the y -axis and $f_{d} = 0.150 \text{ mm} \pm 0.01 \text{ mm}$ from the x -axis of the coordinate system. The tip of the triangle shall be pointing towards the negative y -axis. The corners of the triangle shall be rounded with a radius $r_{r} \leq 30 \mu\text{m}$, see Figure 2.	
Justification: (If necessary)	
Motion	To approve the above editorial change(s).
Motion by/ 2nd by	Laurens Kwakman (Thermo Fisher Scientific) / Larry Hartsough (UA Associates)
Discussion	None
Vote	9 Y-0 N ; If Y > 50% Motion passes, GO TO VI

IV. Safety Check

Note: See *Regulations* § 15 for further information.

Motion	X	This is not a Safety Document , when all safety-related information is removed, the Document is still technically sound and complete. (<i>Regulations</i> ¶ 8.7.1)
		This is a Safety Document , when all safety-related information is removed, the Document is not technically sound and complete. (<i>Regulations</i> ¶ 8.7.2)
		Safety Checklist (<i>Regulations</i> ¶ 15.3) is complete and has been included with the Document throughout the balloting process. (<i>Regulations</i> ¶ 15.1.2)
Motion by/2nd by	Laurens Kwakmen (Thermo Fisher Scientific) / Kenji Yamagata (Daifuku)	
Discussion	None.	
Vote	10 Y -0 N; Motion passed.	

V. Intellectual Property Check

Note: This Document may cover all or part of a Standard or Safety Guideline. Regardless of the coverage, this IP check applies to the entire Standard or Safety Guideline*. See *Regulations § 16* for further information.

X	The TC Chapter meeting chair asked those participating, if they were aware of any patented technology that might be relevant (see <i>Regulations ¶ 16.3.1.1</i>) to the Standard or Safety Guideline; or, any copyrighted items or trademarks that are used/reproduced (see <i>Regulations ¶ 16.4.1.2</i>) in the Standard or Safety Guideline. (Also see, <i>Regulations § 8.8</i>)			
X	The question is NOT answered in affirmative (No potentially material patented technology or use/reproduction of copyrighted items/trademarks is known.)	GO TO SECTION VI.		
	The question is answered in affirmative	Is any of the known IPs a patented technology?	Yes, at least one of them is a patented technology	GO TO V (a) "Patented Technology" subsection
			No	GO TO V (b) "Copyright items" subsection

VI. Action for this Document

Motion	X	This Document passed TC Chapter review with editorial changes and will be forwarded to the ISC A&R SC for procedural review.	
Motion by/ 2nd by	Laurens Kwakmen (Thermo Fisher Scientific) / Larry Hartsough (UA Associates)		
Discussion	None.		
Vote	9 Y 0 N; Motion passed.		
Final Action	X	Motion passed	
		Motion failed	